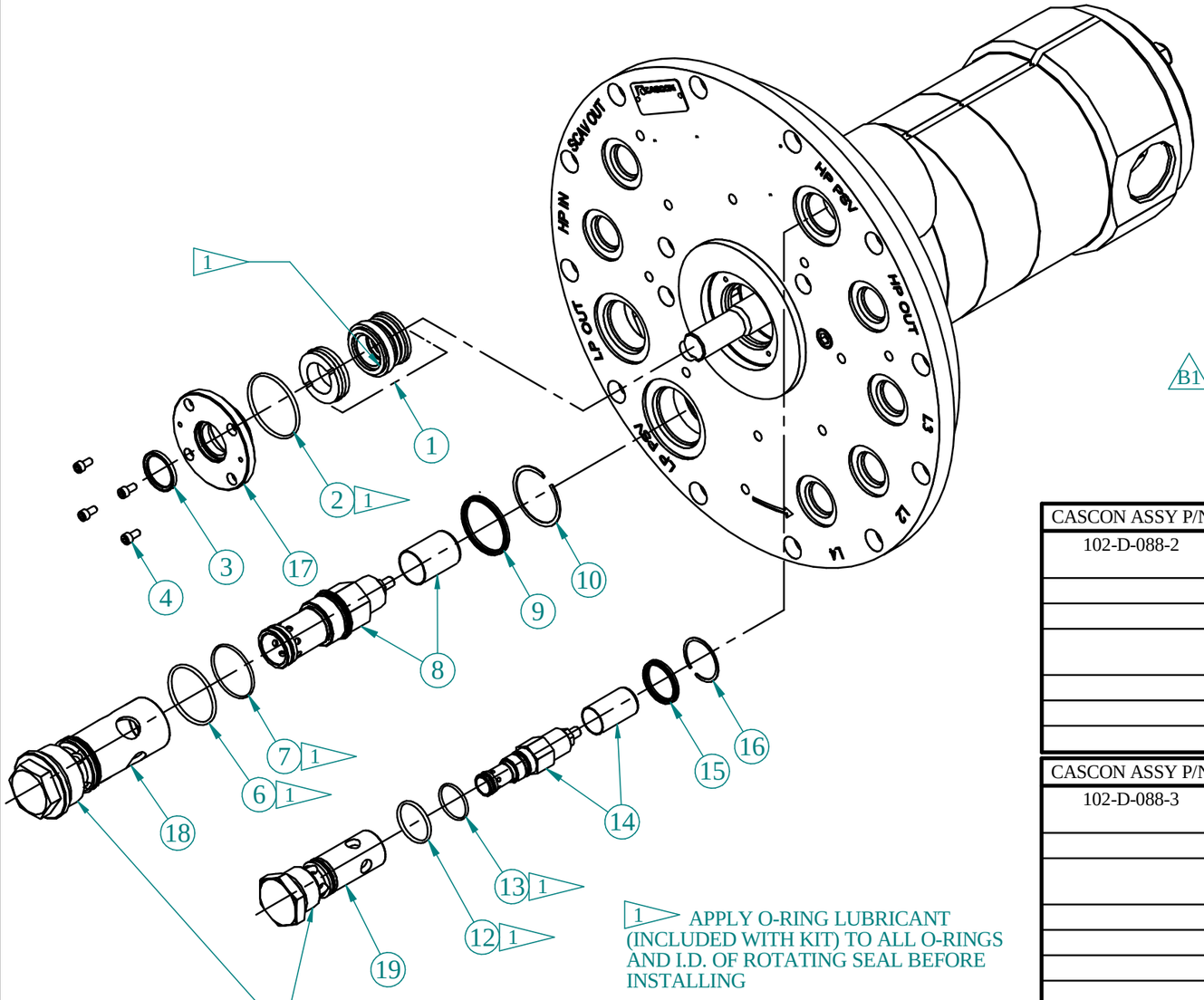
CURRENT REVISION			B	
ECO	BY	DATE	DWG	PART
2020	TJC	12-OCT-26	B	

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CASCON ASSY P/N	SIEMENS P/N	TITLE	ITEM	QTY	DOCUMENT NO	PART REV	DESCRIPTION
102-588-1	TBD	SEAL REBUILD KIT	1	1	102-095-1	NONE	MECHANICAL SEAL ASSEMBLY
			2	1			O-RING
			3	1			SEAL
			4	4			SOCKET HEAD CAP SCREW
			5	1			O-RING LUBRICANT, 1 OZ TUBE

B1

CASCON ASSY P/N	SIEMENS P/N	TITLE	ITEM	QTY	DOCUMENT NO	PART REV	DESCRIPTION
102-D-088-2	RREO48381	LOW PRESSURE RELIEF VALVE KIT	8	1	102-D-088-7	NONE	RELIEF VALVE, CALIBRATED
			6	1			O-RING
			7	1			O-RING
			9	1			O-RING BACKED U-CUP, VITON 90 DUROMETER
			10	1			RETAINING RING, INTERNAL
			11	1			ANTI SEIZE LUBRICANT, 1 OZ TUBE
			5	1			O-RING LUBRICANT, 1 OZ TUBE

CASCON ASSY P/N	SIEMENS P/N	TITLE	ITEM	QTY	DOCUMENT NO	PART REV	DESCRIPTION
102-D-088-3	RREO48382	HIGH PRESSURE RELIEF VALVE KIT	12	1			O-RING
			13	1			O-RING
			15	1			O-RING BACKED U-CUP, VITON 90 DUROMETER
			16	1			RETAINING RING. INTERNAL
			14	1	102-D-088-8	NONE	RELIEF VALVE, CALIBRATED
			11	1			ANTI SEIZE LUBRICANT, 1 OZ TUBE
			5	1			O-RING LUBRICANT, 1 OZ TUBE

CASCON ASSY P/N	SIEMENS P/N	TITLE	ITEM	QTY	DOCUMENT NO	PART REV	DESCRIPTION
102-D-088-4	RRE024406	SEAL PLATE	17	1	102-D-020	B	SEAL PLATE, RB211
102-D-088-5	RRE024407	LP VALVE BODY	18	1	102-D-076	C	BODY, VALVE, RB211 LOW PRESS.
102-D-088-6	RRE024408	HP VALVE BODY	19	1	102-D-077	C	BODY, VALVE, RB211 HIGH PRESS.

B2

NOTES:
1. COMMERCIAL INVOICE AND PACKING SLIP PROVIDED WITH EACH SHIPMENT. CUSTOMER ORDER NUMBER, CUSTOMER PART NUMBER AND VENDOR CODE 216047 TO APPEAR ON ALL SHIPPING DOCUMENTS.
2. COMPONENTS SHALL BE COMBINED AS REQUIRED TO FORM KITS WITH ONE PART NO. COMPONENT OR KIT PACKED PER BOX.
3. A COPY OF CASCON DRAWING NO. 102-588-X TO ACCOMPANY KITS.
4. ALL KITS CONTAINING A VALVE WILL BE SHIPPED WITH A CERTIFICATE OF CONFORMANCE FOR THE VALVE. AT A MINUMUM THE CERTIFICATE SHALL STATE THE CASCON PART NUMBER, REVISION LEVEL, AND TEST DATE.

Unless Otherwise Specified:
Dimension are in inches [mm]
Finish is 125 Microinch Ra Max
Internal Radii .020 Max
Tolerances are:

.X	+/-	.030
.XX	+/-	.015
.XXX	+/-	.005
Angles	+/-	1/2 Degree

Drawing Interpretation per ASME Y14.5-2009 and CASCON 10-S-003

CASCON

TITLE
REBUILD KITS, 102-501-1, SGT-A35/RB211

DRAWING NO. 102-588-X

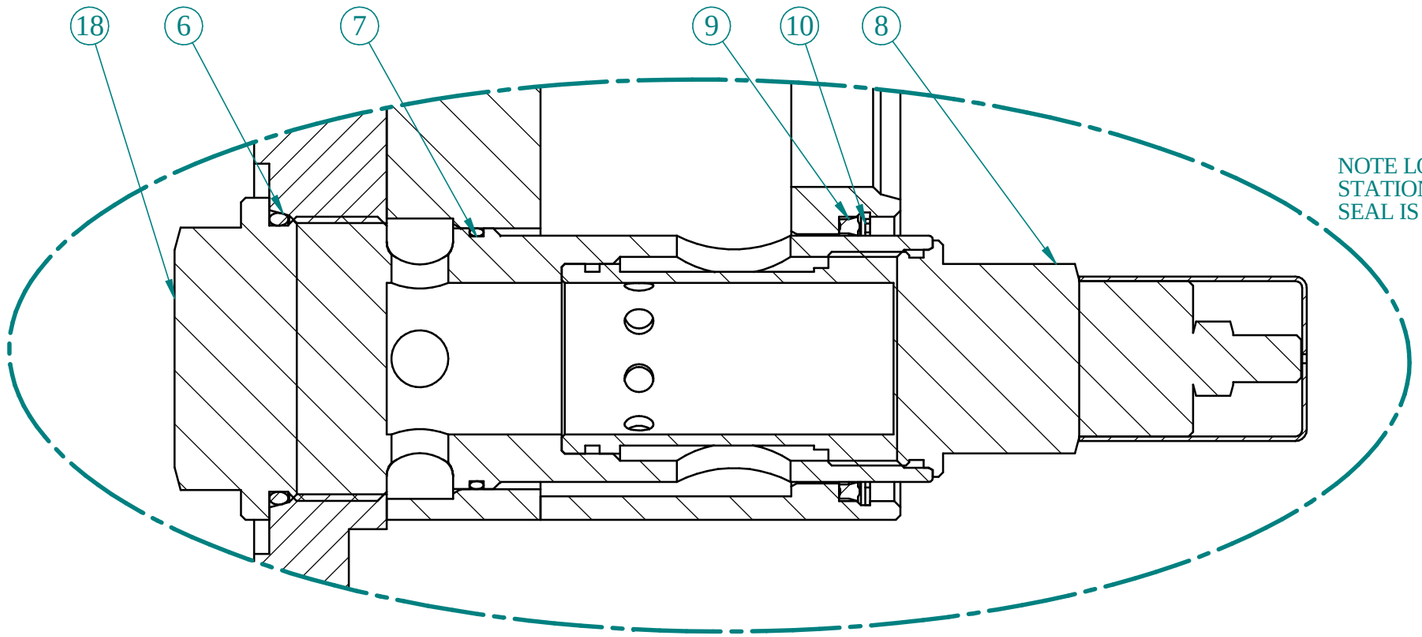
SHEET 1 of 2

DRAWN: TJC, 13-MAR-25

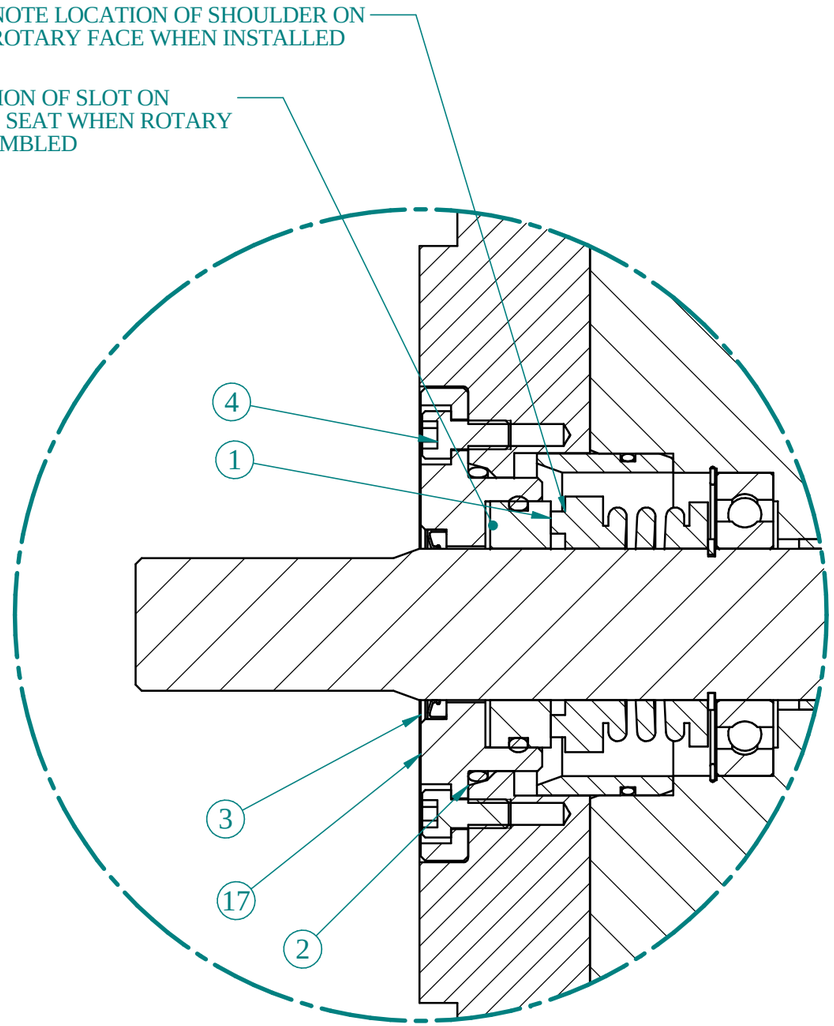
ENGINEER: TJC, 13-MAR-25

CURRENT REVISION	B

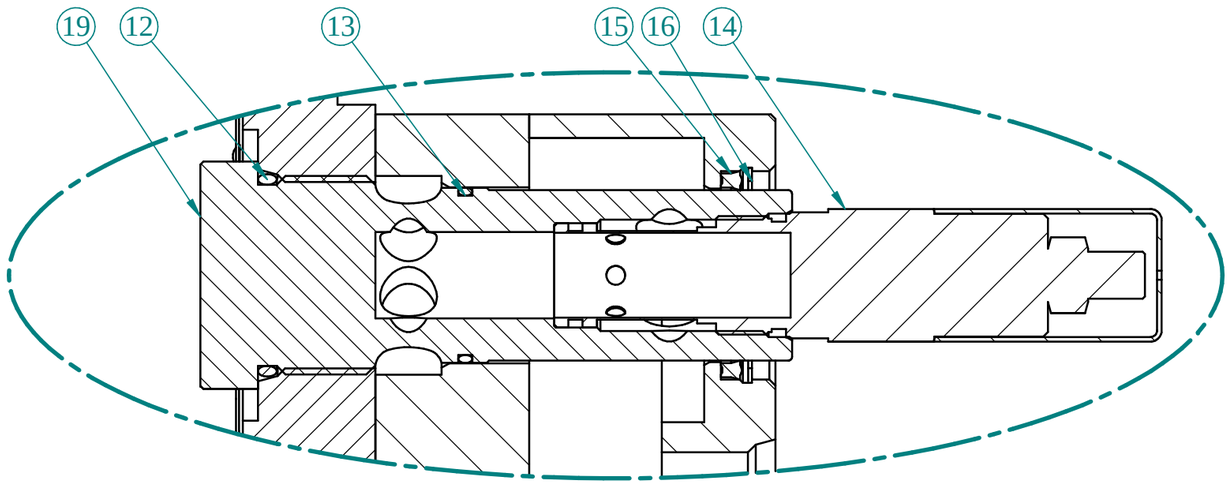
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INSTALLED VALVE 102-D-088-2



INSTALLED SEAL DETAIL



INSTALLED VALVE 102-D-088-3

CASCON

DRAWING NO.	SHEET
102-588-X	2 OF 2